5XXX Series AlumaPak 311 lb. – Standard Setup
Please contact your AlcoTec Representative prior to first time installs.

- **PAK-TUBING**
  - Installed in Pak-Connector
  - (Sold by the foot)
  - Should be rotated ¼ turn periodically to minimize wear

- **PAK-CONNECTOR**
  - Installed on top of Pak-Cone

- **PAK-CONE**
  - Installed on top of AlumaPak

- **PAK-RING**
  - Blue Steel ring installed on top of cardboard donut as shown.
  - *The wire is fed through the center of the Pak-Ring.*

- **ALUMAPAK**

- **PAK-CART**
  - (OPTIONAL)
  - Installed under AlumaPak

*All drum packages are shipped with a 3" tall fiber ring in the bottom. The fiber ring is not required for the "standard" 5XXX series set-up and may be removed if desired. Due to the wide variety of welding systems, some applications may require custom solutions.*