

1-lb Spool Adaptor Guide Kits



For Miller 30A gun, Miller XR gun, and ESAB ST23A

One-pound spool adaptor-guide kit showing the 5/16" and 1/4" fittings on each end of tubing.

Order #:

GUIDE-ADPTKIT MIL30A



For Profax 1# spool gun

One-pound spool adaptor-guide kit showing the 5/16" Fittings on each end of white tubing

Order #:

GUIDE-ADPTKIT-PROFAX



If sold separately --

Fitting 1/4" that fits into the gun

Order #:

GUIDE-FITGUN

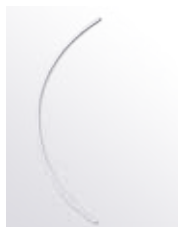


If sold separately --

Fitting 5/16" that fits into the blue conduit

Order #:

GUIDE-FITTUBING



If sold separately --

White nylon tubing - 3/16"

Order #:

GUIDE-TUBING

Upgrade today.

Contact your AlcoTec Technical Services Representative and start saving valuable time and money with the new 50-lb. Mini Drum Pak.

AlcoTec Technical Services

Thom Burns 231-992-1218 tburns@alcotec.com
 Rob Krause 231-992-1217 rkrause@alcotec.com



Eliminate 50 spool changeovers.

Connect your 1-lb. spool gun to a 50-lb. Mini Drum Pak.



Simple. Easy. Affordable.



Quality, Technology, Support — Simply the best

2750 Aero Park Drive, Traverse City, MI 49686-9263

Phone: 1-800-228-0750
www.alcotec.com

A member of the ESAB Group, Inc.



50-lb. Mini Drum Pak Maximum Results

AlcoTec's commitment to innovation continues with the efficient 50-lb. Mini Drum Pak.

You'll save time because spool changeover is eliminated – this reduces your labor costs and production costs. The wire's cast and pitch out of the drum, as compared to tight spools, improves feeding characteristics.

You'll save money – the 50-lb. Mini Drum Pak is less expensive than 50 1-lb. wire spools. Plus, each 1-lb. spool typically leaves around 3% of the wire unused at the end of the spool. Every inch of the 50-lb. Mini Drum Pak is wire that ends up in your weld.

The Mini Drum Pak is also 100% recyclable avoiding harmful landfill waste.

ELIMINATE SPOOL CHANGEOVER AND REDUCE DOWNTIME:

- Save time - 1-lb. spool changeovers are eliminated.
- Save money - since 1-lb. spools normally leave around 3% of the wire remaining in the spool.
- Two quick connections, and you're ready to weld. No tools needed!
- Wire feeds directly into your gun.
- Feed wire from a distance of 30 feet or more.
- Easy to move and transport.



Save Money and Valuable Time

If you add up all the savings, you could save over \$30,000 per year if you're purchasing just 5,000 lbs. of wire!

If you bought 50 1-lb. spools, you could expect to pay around \$4.75 per pound. The typical price of a 50-lb. AlcoTec Mini Drum is \$4.30 per pound.

For 50 lbs of wire you save \$22.50!

Remember to factor in the 3% of wasted wire at the end of your 1-lb. spool, and the time saved on changeovers.

YOUR ACTUAL COST SAVINGS:

Item Description	1-lb spool	50-lb Mini drum
# of Spool Changes	49	1
Down Time per Change	10 mins.	10 mins.
Labor Costs & Overhead	\$35/hr	\$35/hr
Total Down Time	490 mins.	10 mins.
Down Time Cost	\$286	\$5.83
Wire Cost (typical)	\$4.75/lb	\$4.30/lb
Wire Savings	\$0.00	\$0.45/lb
Eliminate Wire Waste on Spools (Savings)	\$0.00	\$0.14/lb
Total Cost Per 50 lbs	\$523.50	\$220.83
Savings per 50 pounds if Converting to Mini Drum		\$302.67

Savings per 5000 lbs

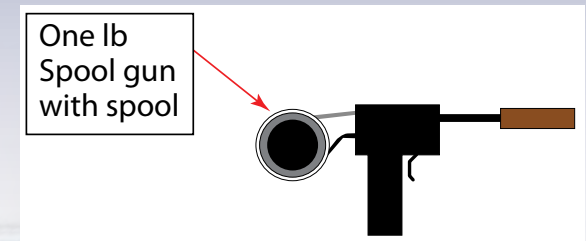
\$30,267.00

Upgrading is Simple and Affordable

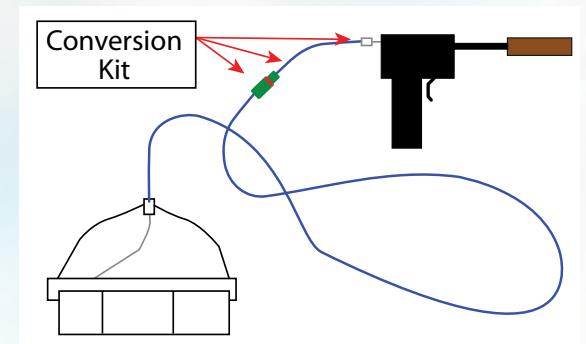
Converting to the 50-lb. Mini Drum Pak allows higher productivity, lower costs and less wire waste.

Conversion is easy. Follow these simple steps:

1-LB SPOOL TO 50-LB MINI DRUM PAK:



- Remove the bracket and spool cartridge from the 1-lb. spool gun.
- The inlet guides on most machines are the same size to accept the conversion kit's adapter.



- Attach one end of the conversion to the inlet guide of the spool gun.
- Attach the other end to the standard blue conduit (1/2" dia HDPE).
- The ends are a push-lock style air fitting that fit snug.
- The jumper liner on this kit can be removed from the connector by pushing the retaining ring forward. This also allows the (1/8" diameter Nylon) jumper liner to be replaced if needed.