



OK Autrod 309MoL

OK Autrod 309MoL is a stainless steel, over-alloyed wire for submerged arc welding. Suitable for joining of stainless Cr-Ni and Cr-Ni-Mo steels 304, 309 or 316 to ensure corrosion resistance in e.g. the pulp and paper industry. Dissimilar steels when alloying with Mo is essential. OK Autrod 309MoL can be used in combination with OK Flux 10.93.

Classifications Wire Electrode	SFA/AWS A5.9 : ER309LMo (mod) EN ISO 14343-A : S 23 12 2 L
Approvals	NAKS/HAKC 3.2 mm VdTUV 12101

Approvals are based on factory location. Please contact ESAB for more information.

Typical Wire Composition %

C	Mn	Si	Ni	Cr	Mo
0.01	1.5	0.4	14.6	21.4	2.5