

OK Autrod 2209

A duplex austenitic-ferritic stainless welding strip designed for submerged arc cladding. It is used with OK Flux 10.05 to produce a 2209 duplex stainless steel type of weld deposit.

Classifications Wire Electrode	SFA/AWS A5.9 : ER2209 EN ISO 14343-A : S 22 9 3 N L
Approvals	CE EN 13479 VdTUV 12101 NAKS/HAKC 3.2-4.0mm

Approvals are based on factory location. Please contact ESAB for more information.

Alloy Type	Austenitic-ferritic (22.5 % Cr - 8 % Ni - 3 % Mo - Low C)
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Typical Wire Composition %

C	Mn	Si	Ni	Cr	Mo	N	PRE	FN WRC-92
0.01	1.5	0.5	8.5	22.7	3.2	0.17	35	55