

## OK Autrod 308L SAW

A continuous, solid, corrosion-resistant, chromium-nickel wire. OK Autrod 308L has good general corrosion resistance. The alloy has a low carbon content which makes it particularly suitable for applications where there is a risk of intergranular corrosion. OK Autrod 308L is widely used in the chemical and food-processing industries, as well as for pipes, tubes and boilers and can be used in combination with OK Flux 10.93, OK Flux 10.94 or OK Flux 10.95.

<b>Classifications Wire Electrode</b>	SFA/AWS A5.9 : ER308L EN ISO 14343-A : S 19 9 L
<b>Approvals</b>	CE EN 13479 DB 52.039.15 NAKS/HAKC 2.4-4.0 mm VdTUV 12101

*Approvals are based on factory location. Please contact ESAB for more information.*

<b>Alloy Type</b>	Austenitic (with approx. 10 % ferrite) 19% Cr - 9% Ni - Low C
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### Typical Wire Composition %

<b>C</b>	<b>Mn</b>	<b>Si</b>	<b>Ni</b>	<b>Cr</b>	<b>N</b>
0.02	1.9	0.4	9.8	19.8	0.05