CONVERSION UNIT PART NO. 54Y42 FOR HW-4 TORCH
FOR USE WITH WATER-COoled CUPS

NOTE: For using Water-Cooled Cups 54Y39, 54Y40, and 54Y41 with HW-4 Torches, one Conversion Unit 54Y42 is required per torch and installed as illustrated below.

** These parts are included with the cup.

### WATER-COOLEd CUP PART NUMBERS

<table>
<thead>
<tr>
<th>Cup No.</th>
<th>Nominal Electrode Size, in.</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>8</td>
<td>1/8</td>
<td>54Y39</td>
</tr>
<tr>
<td>10</td>
<td>3/16</td>
<td>54Y40</td>
</tr>
<tr>
<td>12</td>
<td>1/4</td>
<td>54Y41</td>
</tr>
</tbody>
</table>

### REPLACEMENT PARTS FOR CONVERSION UNIT

<table>
<thead>
<tr>
<th>Conversion Unit Assembly Part No.</th>
<th>54Y42</th>
</tr>
</thead>
<tbody>
<tr>
<td>Includes:</td>
<td></td>
</tr>
<tr>
<td>(1) Cup Adaptor</td>
<td>54Y43</td>
</tr>
<tr>
<td>(1) 1/4&quot; Inlet Hose</td>
<td>76260</td>
</tr>
<tr>
<td>(1) Hose Ferrule</td>
<td>76286</td>
</tr>
<tr>
<td>(2) Hose Ferrule</td>
<td>52A18</td>
</tr>
<tr>
<td>(1) Hose Nipple</td>
<td>4789</td>
</tr>
<tr>
<td>(1) Water Nut</td>
<td>36240</td>
</tr>
<tr>
<td>(2) Hose Band</td>
<td>76287</td>
</tr>
</tbody>
</table>
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PREST-O-LITE Acetylene
LINDE Rare Gases:
Argon, Neon, Helium, Krypton, Xenon

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UNION Carbine
CARBIC Processed Carbide

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OXWELD Apparatus for:
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Heating, Forming, Flame-Hardening,
Flame-Softening, Flame-Strengthening,
Flame-Primming, Flame-Descaling, and
Flame-Gouging
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Welding Rods and Supplies
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PUROX Welding and Cutting Apparatus
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HELIARC Welding Torches

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Fine Alumina Abrasive

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