GEAR-TOOTH HARDENING HEADS

TO CONNECT

The 1 D.P. (Diametral Pitch) Gear Hardening Heads are generally used with W-40 Heating Torches, the 2 D.P. Heads with W-39 Heating Torches.

Matching threads in the connection nuts and on the torch permit connection of the D.P. Heads directly to the torch.

The 2 and 3 D.P. Heads can also be connected to the torch by means of a flexible hose and adaptor as illustrated below.

By employing a 90° adaptor in the hookups (18X96 for 1 D.P. Head; 18X55 for 2 & 3 D.P. Heads), D.P. Heads can be assembled at right angles to the torches. Many other variations of these basic hookups may be used, depending on your requirements. Your Linde representative will be glad to assist in the selection of the adaptors needed to meet your special requirements.

CLEANING DRILL SIZES

<table>
<thead>
<tr>
<th>NOS. 1 HEADS</th>
<th>NOS. 2 AND 3 HEADS</th>
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<tbody>
<tr>
<td>NO. 65</td>
<td>FLAME WATER</td>
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<td>NO. 66</td>
<td>FLAME WATER</td>
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<td>NO. 72</td>
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RIGHT-HAND HEAD

LEFT-HAND HEAD

Gear Tooth Hardening Head Assemblies:

- 1 DP-RH (10X77)
- 2 DP-RH (10X79)
- 3 DP-RH (10X81)
- 1 DP-LH (10X78)
- 2 DP-LH (10X80)
- 3 DP-LH (10X82)