VALVE STEM ASSEMBLY

Instructions for Installing

This valve stem assembly is equipped with an OXWELD packing washer (Compound No. 50) and is ready for installation.

When inserting the valve into the blowpipe, turn the valve wheel (clockwise) until the valve stem contacts the seat in the blowpipe body. Start the packing washer into the packing recess by hand, and then engage the packing nut on the blowpipe valve boss.

To seal properly, the packing washer should be molded in place. To do this, screw the packing nut down tight on the valve boss with a wrench, until it is difficult to turn the valve wheel with the fingers.

Then back off the packing nut until the valve wheel turns with the desired amount of resistance.

The packing washer will probably never require replacement. If it does, it should be cut from the valve stem and replaced with a new washer of the same material. Replacement washers may be secured through any LINDE Office.

THE LINDE AIR PRODUCTS COMPANY
Unit of UNION CARBIDE AND CARBON CORPORATION

Lithographed in U.S.A. The term OXWELD is a registered trade-mark of Union Carbide and Carbon Corporation.