INSTRUCTION SHEET FOR "HELIARC" HW-4 AND HW-5 TORCHES
CONVERSION CABLE-AND-HOSE ASSEMBLIES

These instructions cover the conversion of HW-4 and HW-5 Torches to receive new-type (screw-on) cable-and-hose assemblies.

PARTS REQUIRED

HW-4 (12 1/2 ft. Hose)
54Y63(1) Cable and Hose Assembly
79Z73(1) Connection

HW-4 (25 ft. Hose)
54Y72(1) Cable and Hose Assembly
79Z73(1) Connection

HW-5
54Y65(1) Cable and Hose Assembly
79Z73(2) Connection

CONVERSION STEPS

TORCH BODY:
1. Remove the three Hose Lines.
2. Cover Body with wet asbestos.
3. Remove present Nipple 76206 (HW-4) or 79206 (HW-5).
4. Insert Connection 79Z73 and Silver Solder.

HW-5 CURRENT CONDUCTOR:
1. Remove Taping and Hose.
2. Cut off present Nipple 79206.
3. Silver Solder Connection 79Z73.

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