INSTRUCTIONS
FOR
INSTALLING

VARIABLE TRANSFORMER 91W33

Variable Transformer 90W36, used in early UNIONMELT controls, has been replaced by Variable Transformer 84W74. The mounting holes in the replacement transformer do not have the same position as those in the original transformer. An Adaptor Plate 84W74, may be used with Variable Transformer 84W74 in order to mount it in place of a No. 90W36 transformer. A replacement transformer kit consisting of Variable Transformer 84W74, Adaptor Plate 84W75, and this instruction sheet is stocked under Part No. 91W33.

Number the wires on the used transformer in accordance with the diagram on the cover plate. Dismount the used transformer.

Remove the replacement transformer from the carton provided by the manufacturer and take off the board attached for shipment. Use a small screwdriver to remove the knob and disc and loosen the brush rig. Push the shaft through the transformer. Tighten the brush rig near the end of the shaft. Attach the transformer to the adaptor plate; attach the adaptor plate to the control panel. Fasten the knob to the shaft protruding through the control panel. Discard the dial provided by the manufacturer. Reconnect the wires, being careful to match the wire numbers with the numbers on the new transformer.

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