



# WHAT MAKES A REBEL?

Whether you choose Rebel 215 or the bigger, badder Rebel 235, there are three truths behind every Rebel. They outperform their competitors, they stand up to whatever comes your way in the shop or out in the field, and they make your job easier. We call it Rebel DNA, and it runs through each and every one of these machines.



## UNRIVALED SERVICE AND SUPPORT.

Rebel, like every ESAB machine, is backed by our commitment to superior customer service and support. Our skilled customer service department is prepared to quickly answer any questions, address problems, and help with maintenance and upgrading of machines.

For more information on Rebel, visit [esab.com/rebel](http://esab.com/rebel).

### 3-YEAR WARRANTY.

ESAB's industry-leading service and support means that if customers do need help, they'll be protected by the most comprehensive warranty in the business.



### 100% SATISFACTION GUARANTEE.

If there's anything – and we mean anything – you're not completely happy with in your first 100 days with your machine, ESAB will make it right, or your money back.



# REBEL



**REBEL EMP 215ic**

The go-anywhere, weld-anything machine

**REBEL EMP 235ic**

The true multi-process industrial machine



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ARC-23340 / NA / English / 05-31-17 / Note: Specifications subject to change without notice. Products may vary from those pictured.

## THE REBELLION IS GROWING.

# REBEL DNA.

## TRUTH // HIGH PERFORMANCE.

Many machines claim they're multi-process but are little more than MIG units in disguise. Not Rebel. These are true multi-process welders, which means whether you're welding MIG, Flux-Cored, Stick – even those tricky 6010 rods – or TIG, these welders perform like they were born to run that process.

## TRUTH // UNMATCHED TOUGHNESS.

You're on-site, out in the field, and in the shop. You need a machine that can go where you go and withstand the harsh environments you face. Rebel can. With a sturdy multi-handle roll cage, steel unibody construction, and IP23S-level protection, Rebel's rugged exterior gives you the confidence to go where you need to go without fear.

## TRUTH // NEXT-LEVEL TECHNOLOGY.

Whether you've been welding for two years or 20, Rebel's exclusive sMIG (smartMIG) technology is sure to impress. For rookies, there's basic mode, which makes setup a breeze. For veterans, the built-in dynamic arc control constantly monitors your weld and adapts to your technique, providing a smooth, stable arc and superior, repeatable welds.



# REBEL EMP 215ic.

It's the machine that started it all by redefining what it means to be multi-process and ready-to-weld – Rebel EMP 215ic. Choose this Rebel and you'll get every piece of equipment you need to get going, no matter the process, material, or location. In addition to the multi-process system, there's also Rebel EM 215ic (MIG only) and Rebel EMS 215ic (MIG/Stick).

REBEL EMP 215ic TECHNICAL DATA	
Current Range	5–150 A (120 V); 5–240 A (230 V)
MIG (GMAW) Welding Output	130 A/20.5 V (120 V) @ 20% duty cycle 205 A/24.3 V (230 V) @ 25% duty cycle
Stick (SMAW) Welding Output	90 A/23.6 V (120 V) @ 40% duty cycle 180 A/27.2 V (230 V) @ 25% duty cycle
TIG (GTAW) Welding Output	130 A/15.2 V (120 V) @ 40% duty cycle 180 A/17.2 V (230 V) @ 30% duty cycle
Max Plate Thickness	3/8 in. (9.5 mm)
Protection Class	IP23S
Approvals	CSA E60974-1-00; IEC 60974-1
Generator Size Recommendation	3.7 kVA (110 V); 7.5 kVA (230 V)
Weight	40 lb. (18.2 kg)
Dimensions (H x W x D)	16 in. x 9 in. x 23 in. (406 mm x 229 mm x 584 mm)
Warranty	3 years – handle to handle; 1 year – torch; 100% satisfaction guarantee
Industries	Light Fabrication, Repair and Maintenance, Automotive and Restoration, Mechanical Contractors, Civil Construction, Agricultural Equipment, HVAC, Training Schools

# REBEL EMP 235ic.

When it comes to getting around and getting work done, Rebel EMP 235ic is second to none. It's the most mobile welder in its class and has the power and performance to crush even the most demanding jobs. In addition to the multi-process system, a single-process Rebel EM 235ic (MIG only) is also available.



REBEL EMP 235ic TECHNICAL DATA	
Current Range	5–150 A (120 V); 5–250 A (230 V)
MIG (GMAW) Welding Output	120 A/19 V (120 V) @ 40% duty cycle 235 A/26 V (230 V) @ 40% duty cycle
Stick (SMAW) Welding Output	90 A/23.6 V (120 V) @ 40% duty cycle 210 A/28.4 V (230 V) @ 40% duty cycle
TIG (GTAW) Welding Output	130 A/15.2 V (120 V) @ 40% duty cycle 240 A/19.6 V (230 V) @ 40% duty cycle
Max Plate Thickness	1/2 in. (12.7 mm)
Protection Class	IP23S
Approvals	CSA E60974-1-00; UL60974-1; IEC 60974-1
Generator Size Recommendation	3.7 kVA (110 V); 7.5 kVA (230 V)
Weight	53 lb. (24 kg)
Dimensions (H x W x D)	26.5 in. x 11.5 in. x 19.5 in. (673 mm x 292 mm x 495 mm)
Warranty	3 years – handle to handle; 1 year – torch; 100% satisfaction guarantee
Industries	General Fabrication, Repair and Maintenance, Civil Construction, Mechanical Contractors, Automotive and Restoration, Farm and Ranch, HVAC, Training Schools



**DARE // PICK UP A GO-ANYWHERE,  
WELD-ANYTHING REBEL TODAY.  
FIND OUT MORE AT [ESAB.COM/REBEL](http://ESAB.COM/REBEL).**